

CERTIFICATE OF ANALYSIS

Product	**100% Orange**. 100% Orange juice made from orange juice concentrate.

Shelf life	13 months	**Remaining life**	9 months
Packaging material	polyethylene (screw cap) carton package coated with aluminum and polymer	**Packaging size**	1000 ml
Dry substance	11,2 %		
Ingredients	100% Orange juice made from orange juice concentrate		
Allergens	The product is free of allergens according to the regulations of the European Commission (1169/2011/EC and their amending legislation).		

Nutritional value (100 ml contain on average)

energy	184/43	(kJ / kcal)
Fat	<0,5	g
of which saturates	<0,1	g
Carbohydrate	9,0	g
of which sugar	9,0	g
Protein	0,7	g
Salt	<0,01	g
Vitamin A		µg
Thiamine		mg

Riboflavin		mg
Vitamin B6		mg
Vitamin B12		µg
Vitamin C	25	mg
Vitamin D		µg
Vitamin E		mg
Biotin		µg
Folic acid		µg
Niacin		mg
Pantothenic acid		mg

Organoleptic

Character/appearance	cloudy, orange
Odor	fruity to be orange
Taste	fruity to be orange

Chemical / physical parameter

Parameter	Target	Tolerance	Unit
Specific gravity at 20°C:	1,045	+0,002/-0	g/cm3
Brix	11,2	+0,5/-0	
Acidity	8,5	+/-1,5	g/l

Microbiological parameter

Parameter	Limit	Unit
Aerobic plate count	< 3	CFU/ml
Yeasts	0	CFU/ml
Molds	0	CFU/ml

Recommended storage & transport condition:

dry at 5-25°C

Legal compliance:

We hereby certify that the product gets produced under hygienic conditions, according to the European regulations.

The packaging materials of this product, complies with the EU Regulation 1935/2004/EC, on materials and articles intended for contact with food.

The product does not contain, consists of or has been produced from genetically modified organism (GMO) according to the regulations of the European Commission (1829/2003/EC, 1830/2003/EC and their amending legislation).

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Created:	Schweizer Christian [Product development]	**Released:**	Almer Bernd [Head of Product development]