Product Specification **Issue date : 06.01.2020.05**

Product : 108 oz. Pineapple Choice Tidbits in Light Syrup

SFP Code : 1A70C5D4

Product Description :

Pineapple choice tidbits in light syrup are prepared from selected, mature pineapple having a reasonably uniform colour and texture. The fruit is packed in light syrup with adding citric acid to control pH and filled into can, hermetically sealed and heat processed for preservation according to GMP.

Product specifications :

Can size	108 oz.
Net weight , Min.	3,060 gm.
Drained weight , Min.	1,864 gm.
Vacuum , Min.	5 in.Hg
Head space , Max.	19 / 32 inch
Count per can	Not applicable
^{o} Brix	14 - 17
% Acidity	Max. 1.1 % (as anhydrous citric acid)
pH	Below 4.0
Packing media	Water, sugar, citric acid

Dimension

Fruit size	1T	2T	2.5 T
Segment	14	16	20
Length of outer arc (mm.)	11 - 15	13 - 17	12 - 16
Length of tidbit (mm.)	18 - 22	20 - 24	25 - 29
Thickness (mm.)	8 - 12	8 - 12	10 - 14

Colour — Yellow

Uniformity of size — Reasonably uniform (Do not mixed size in same can)

Uniformity of colour — Reasonably uniform

Defects allowance :

- Blemish (% by count) — 12.5
- Trim/Gouge/Small pieces (%DW.) — 15
- Mash (% by count) — 2
- Core (%DW.) — 6.84

Foreign matter : — None

Microbiological :

- Total Plate Count — Max. 10 CFU/ml
- Yeast — Max. 10 CFU/ml
- Mold — None

Heavy Metals & Chemicals Residues — Conform with E.U. Directives

Packaging material :	The product is packed in tin can which are packed in corrugated shipping fiber case
Shelf life :	24 months from date of manufacturing at temperature below 30°C
Storage :	Dry, cool place
Shipping condition :	Ambient condition(25-35°C) in clean and dry container.

SIGNATURES

Siam Food Products (Public), Co., Ltd.

Date : January 6, 2020

Signature : .....

Position : Vice President – Quality Assurance

Date : January 6, 2020

Signature : .....

Position : Vice President - Manufacturing

CUSTOMER : Augar Adpuig

Date : SEPT. 02. 2020

Name : Laius Ost

Signature : .....

Position : Gen. Manager.